

EFFECTIVE MARCH 15, 1956

Catalog 7596R4

Net Prices

Genuine
RIDGE

**PIPE
TOOLS**



Pipe Wrenches
Pipe Cutters
Tubing Cutters
Pipe Threaders
Bolt Threaders
Pipe Reamers
Pipe Vises
Nipple Chucks
Extractors
Sizing Tools
Cutting Oils
Drive Shafts
Pipe Supports
Power Drives
Chuck Adaptors
Pipe and Bolt
Threading Machines
Ridgoilr
Transporter

The Ridge Tool Company - Elyria, Ohio, U. S. A.

(Subject to Change without Notice)

Net Prices

EFFECTIVE MARCH 15, 1956

STRAIGHT & END PIPE WRENCHES

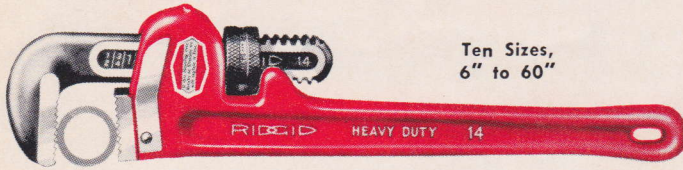
STRAP WRENCHES

STILLSON WRENCHES

COMPOUND LEVERAGE WRENCHES

SPUD WRENCH

RIGID STRAIGHT PIPE WRENCH



Ten Sizes,
6" to 60"

Housing guaranteed. Strong alloy steel jaws will not slip or lock on pipe. Replaceable heel jaw, full floating hook jaw with handy pipe scale.

RIGID END PIPE WRENCH



Eight Sizes
6" to 36"

Heavy-duty offset pipe wrench, handy for work where pipe is close to wall or in tight places.

RIGID STRAIGHT & END PIPE WRENCHES

Wrench Size		Net Price Each	Capacity Inches	Wt. lbs. Each	Wt. lbs. 6 to Box
Straight	End				
6"	E6"	\$ 1.61	3/4	1/2	2 1/2
8"	E8"	1.87	1	3/4	5 1/4
10"	E10"	2.42	1 1/2	1 3/4	11
12"	E12"	2.84	2	2 3/4	16 1/2
14"	E14"	3.27	2	3 1/2	22 1/4
18"	E18"	4.67	2 1/2	5 3/4	35 1/2
24"	E24"	7.40	3	9 3/4	59 1/2
36"	E36"	15.57	5	19 1/2	
48"		23.35	6	33	
60"		35.40	8	51 1/2	

Wrenches packed 6 to a box in sizes 6" to 24". Larger sizes individually wrapped. RIGID Wrenches comply with Federal Specifications, GGG-W-651b. Type II, Heavy Duty, Fig. 3, Class B. End Wrenches, Type VI, Fig. 7. Class B. Strap Wrenches, Type V, Fig. 6.



RIGID design replaces exposed flat springs with cone-coil springs inside frame. Heat-treated alloy steel hook jaw and handle. Special malleable frame.

RIGID Improved Stillson Wrenches comply with Federal Specifications: Type I, Normal Duty. Class A.

Wrench Size	Net Price Each	Capacity Inches	Wt. lbs. Each	Wt. lbs. 6 to Box
6"	\$ 1.19	3/4	5/16	2
8"	1.37	3/4	5/8	4 1/4
10"	1.78	1	1 1/2	8 3/4
14"	2.41	1 1/2	2 3/4	17 1/2
18"	3.43	2	4 1/4	26 1/2
24"	5.93	2 1/2	7 5/8	46 1/2
36"	12.49	3 1/2	15	
48"	18.75	6	24	

Wrenches packed 6 to a box in sizes 6" to 24". Larger sizes individually wrapped.

RIGID STRAP WRENCHES



For use on Polished
Pipe and Tubing

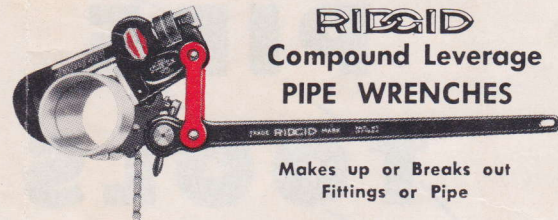
Strong one piece I-beam handle and solid head. Special webbing strap, easily removed for replacement.

	Price Each w/single web strap	Capacity	Wt. lbs. Each
No. 2	\$2.85	1/8" to 2"	3/4
No. 5	5.70	1" to 5"	2

REPLACEMENT STRAPS

	Single Web	Double Web	Width	Length
No. 2	\$.90	\$1.25	1 1/8"	17"
No. 5	2.20	2.85	1 3/4"	29 1/4"

Special extra length strap available on request.



RIGID Compound Leverage PIPE WRENCHES

Makes up or Breaks out
Fittings or Pipe

Multiplies leverage of regular wrench of equal jaw capacity. Two parts, trunnion and wrench, quickly attached.

	Price Each	Capacity	Wt. lbs. Each
No. S-2	\$13.20	2"	6 3/4
No. S-4A	31.00	5"	30
No. S-6A	38.95	6"	40 1/2
No. S-8A	60.95	8"	60

RIGID SPUD WRENCH



(Utility Monkey Wrench)

General utility monkey wrench. Narrow jaws for easier work in close quarters. Replaceable drop-forged, heat-treated hook jaw. Special malleable I-beam handle, handy hang-up hole.

	Price Each	Weight Lbs.	Wt. lbs. 6 to Box
RIGID Spud Wrench 12"	\$3.10	2 1/2	15

PARTS CATALOG FURNISHED ON REQUEST

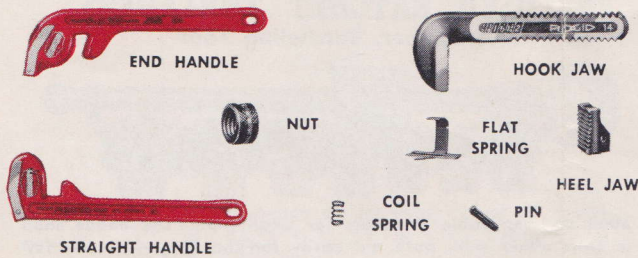
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Net Prices

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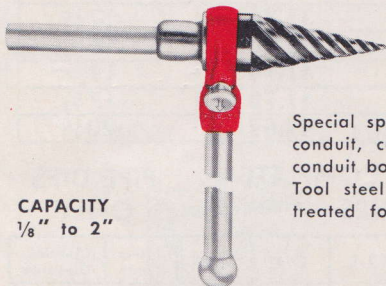
WRENCH PARTS

RIGID PIPE WRENCH PARTS



Wrench	Size	Straight or End Handle Assembly	Hook Jaw	Heel Jaw & Pin	Pin Only	1 ea. Coil & Flat Spring	Nut
6"	E6"	\$1.49	.55	.34	.03	.20	.13
8"	E8"	1.66	.60	.38	.03	.20	.14
10"	E10"	2.15	.93	.47	.03	.20	.17
12"	E12"	2.44	1.07	.56	.03	.25	.22
14"	E14"	2.96	1.28	.56	.03	.30	.26
18"	E18"	4.24	1.84	.64	.03	.40	.29
24"	E24"	6.25	2.75	.66	.04	.45	.43
36"	E36"	11.79	4.48	.90	.04	.50	.87
48"		19.66	7.07	1.61	.04	.65	1.60
60"		27.52	13.36	3.57	.04	1.20	3.15

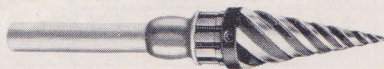
RIGID SPIRAL REAMER (RATCHET TYPE)



CAPACITY
1/8" to 2"

Special spiral flutes ream pipe or conduit, cut sheet metal, enlarge conduit box outlets quickly, easily. Tool steel reamer specially heat-treated for long service.

No. 2-5 Spiral Reamer Complete.. **\$16.50** 7 3/4 lbs.



No. 2-5 Unit only **\$12.70** 4 1/4 lbs.

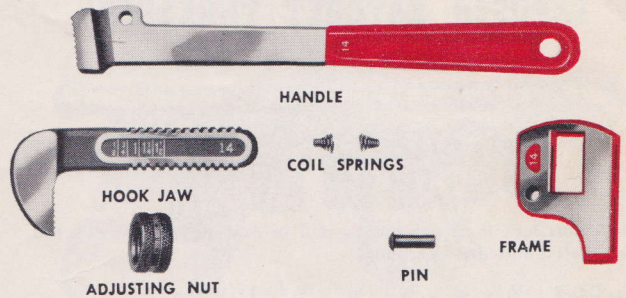


No. 2-5 Cone only **\$8.60** 1 3/4 lbs.
Resharpening charge, Cone only **\$5.25**

The Above Prices Supersede All Previous Prices and are Subject to Change Without Notice

REAMERS

STILLSON WRENCH PARTS



Size	Handle Only	Hook Jaw	Frame & Pin	Nut	Coil Springs (2)
6"	\$.60	\$4.40	\$2.27	\$1.13	.05
8"	.69	.44	.35	.14	.05
10"	.97	.69	.44	.17	.05
14"	1.33	.94	.49	.26	.05
18"	1.96	1.33	.60	.29	.05
24"	3.43	2.18	1.09	.43	.05
36"	6.51	3.55	1.71	.87	.05
48"	10.57	5.61	2.18	1.60	.05

RIGID "LonGrip" 5 FLUTE REAMERS (RATCHET TYPE)

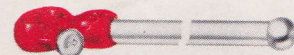


Long taper flutes cut inside burr quickly, easily. Furnished complete with ratchet and handle.

Price each Capacity Weight
No. 2 **\$14.00** 1/8" to 2" 7 3/4 lbs.
No. 3 **19.70** 3/8" to 3" 11 1/2 lbs.



No. 2—Reamer Unit only **\$11.45**
(Will fit OOR Ratchet Handle)
No. 3—Reamer Unit only **16.30**
(Will fit 111R Ratchet Handle)



No. 2—OOR Ratchet & Handle complete **\$3.80**
No. 3—111R Ratchet & Handle complete **4.00**



No. 2—Longrip Reamer Cone only **\$ 6.60**
No. 3—Longrip Reamer Cone only **10.30**

Net Prices

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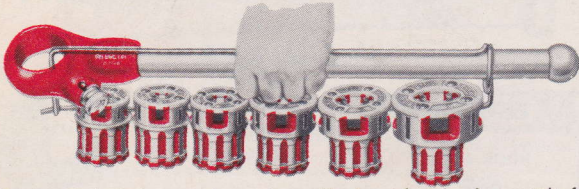
DROP HEAD PIPE THREADERS

THREE-WAY PIPE THREADERS

DIE HEADS COMPLETE

PIPE DIES ONLY

RIGID Nos. 00-R, 111-R and 12-R EXPOSED RATCHET THREADERS



Die heads lock in or release by pull of ratchet knob—won't fall out. Left hand dies available.

No. 00-R $\frac{1}{8}$ " $\frac{1}{4}$ " $\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " 1"
No. 111-R $\frac{1}{8}$ " $\frac{1}{4}$ " $\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " 1" $1\frac{1}{4}$ "
No. 12-R $\frac{1}{8}$ " $\frac{1}{4}$ " $\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " 1" $1\frac{1}{4}$ " $1\frac{1}{2}$ " 2"

No. 00-R

Capacity inches	Price	Weight lbs.
$\frac{1}{2}$ " to $\frac{3}{4}$ "	\$13.60	7 $\frac{1}{2}$
$\frac{1}{2}$ " to 1"	19.70	10
$\frac{3}{8}$ " to $\frac{3}{4}$ "	18.50	9
$\frac{3}{8}$ " to 1"	24.60	11
$\frac{1}{4}$ " to $\frac{3}{4}$ "	23.40	10
$\frac{1}{4}$ " to 1"	29.50	12 $\frac{1}{4}$
$\frac{1}{8}$ " to $\frac{3}{4}$ "	28.30	11 $\frac{1}{4}$
$\frac{1}{8}$ " to 1"	34.30	15

No. 111-R

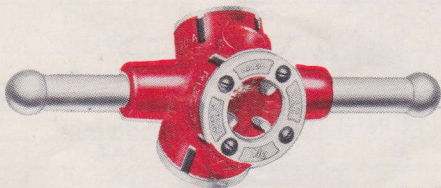
Capacity inches	Price	Weight lbs.
$\frac{1}{2}$ " to 1"	\$21.70	13
$\frac{1}{2}$ " to $1\frac{1}{4}$ "	27.60	16
$\frac{3}{8}$ " to 1"	27.60	14 $\frac{1}{2}$
$\frac{3}{8}$ " to $1\frac{1}{4}$ "	33.50	17 $\frac{1}{2}$
$\frac{1}{4}$ " to 1"	33.50	16 $\frac{1}{2}$
$\frac{1}{4}$ " to $1\frac{1}{4}$ "	39.40	19 $\frac{1}{2}$
$\frac{1}{8}$ " to 1"	39.40	18 $\frac{1}{4}$
$\frac{1}{8}$ " to $1\frac{1}{4}$ "	45.30	21 $\frac{1}{4}$

No. 12-R

Capacity inches	Price	Weight lbs.
$\frac{1}{2}$ " to 2"	\$53.50	34
$\frac{1}{2}$ " to $1\frac{1}{4}$ "	35.00	23 $\frac{1}{2}$
$\frac{3}{8}$ " to $1\frac{1}{4}$ "	41.00	28
$\frac{1}{4}$ " to $1\frac{1}{4}$ "	47.00	32 $\frac{1}{2}$
$\frac{1}{4}$ " to 2"	65.50	40 $\frac{1}{2}$
$\frac{1}{8}$ " to $1\frac{1}{4}$ "	53.00	33
$\frac{1}{8}$ " to 2"	71.50	43 $\frac{1}{2}$

Convenient carrier furnished with complete sets, except No. 12-R.
All Drop Head sets furnished in any size combinations.

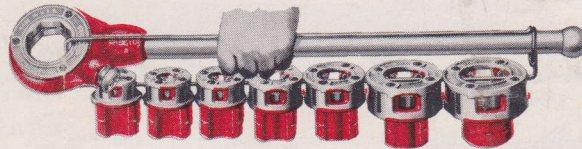
RIGID 3-WAY PIPE THREADERS



	Price	Wt. lbs.
No. 30A $\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ "	\$14.95	8
No. 31A $\frac{1}{2}$ " $\frac{3}{4}$ " 1"	17.25	9 $\frac{3}{4}$
DIES ONLY, $\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ "	\$ 3.60 per set	
DIES ONLY, 1"	\$ 4.30 per set	

RATCHET & HANDLE

RIGID Nos. 0-R and 11-R ENCLOSED RATCHET THREADERS A Smoother, Ratcheting Tool



Steel and malleable threaders for small pipe. Die heads snap in from either side, push out easily for changing — won't fall out. Left hand dies available.

No. 0-R $\frac{1}{8}$ " $\frac{1}{4}$ " $\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " and 1"
No. 11-R $\frac{1}{8}$ " $\frac{1}{4}$ " $\frac{3}{8}$ " $\frac{1}{2}$ " $\frac{3}{4}$ " 1" and $1\frac{1}{4}$ "

No. 0-R

Capacity inches	Price	Weight lbs.
$\frac{1}{2}$ " to $\frac{3}{4}$ "	\$15.95	8
$\frac{1}{2}$ " to 1"	21.40	10 $\frac{1}{2}$
$\frac{3}{8}$ " to $\frac{3}{4}$ "	21.40	9 $\frac{1}{4}$
$\frac{3}{8}$ " to 1"	26.85	11 $\frac{1}{2}$
$\frac{1}{4}$ " to $\frac{3}{4}$ "	26.85	10 $\frac{1}{4}$
$\frac{1}{4}$ " to 1"	32.30	12 $\frac{1}{2}$
$\frac{1}{8}$ " to $\frac{3}{4}$ "	32.30	11 $\frac{1}{4}$
$\frac{1}{8}$ " to 1"	37.75	13 $\frac{1}{2}$

No. 11-R

Capacity inches	Price	Weight lbs.
$\frac{1}{2}$ " to 1"	\$24.00	13 $\frac{1}{2}$
$\frac{1}{2}$ " to $1\frac{1}{4}$ "	29.90	16
$\frac{3}{8}$ " to 1"	29.90	15
$\frac{3}{8}$ " to $1\frac{1}{4}$ "	35.80	17 $\frac{1}{2}$
$\frac{1}{4}$ " to 1"	35.80	16 $\frac{1}{4}$
$\frac{1}{4}$ " to $1\frac{1}{4}$ "	41.70	19
$\frac{1}{8}$ " to 1"	41.70	17 $\frac{1}{2}$
$\frac{1}{8}$ " to $1\frac{1}{4}$ "	47.60	20 $\frac{1}{4}$

DIE HEADS COMPLETE WITH DIES

PIPE DIES ONLY

Size	00-R	111-R	12-R	0-R	11-R	Dies only	*Special Dies only
$\frac{1}{8}$ "	\$4.90	\$5.90	\$6.00	\$5.45	\$5.90	\$3.60	\$4.10
$\frac{1}{4}$ "	4.90	5.90	6.00	5.45	5.90	3.60	4.10
$\frac{3}{8}$ "	4.90	5.90	6.00	5.45	5.90	3.60	4.10
$\frac{1}{2}$ "	4.90	5.90	6.00	5.45	5.90	3.60	4.10
$\frac{3}{4}$ "	4.90	5.90	6.00	5.45	5.90	3.60	4.10
1"	6.10	5.90	9.00	5.45	5.90	4.30	4.80
$1\frac{1}{4}$ "	—	5.90	9.00	—	5.90	4.30	4.80
$1\frac{1}{2}$ "	—	—	9.00	—	—	4.80	5.85
2"	—	—	9.50	—	—	4.80	5.85

*Special Dies for Threading Stainless Steel Pipe. — Dies for Threading Brass, Copper, Conduit and Left Hand Thread same price as Regular Dies.

RATCHET AND HANDLE COMPLETE

00-R	111-R	12-R	0-R	11-R
\$3.80	\$4.00	\$5.00	\$5.05	\$6.30

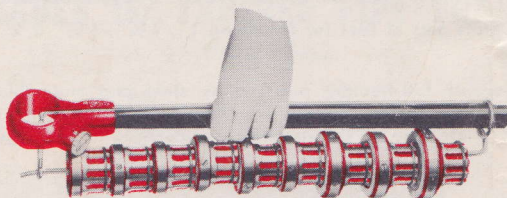
RIGID Pipe Threaders comply with Federal Specifications: GGG-T-00581.
Nos. 00-R, 111-R, 0-R, 11-R, 12-R Ratchet Threaders, Figure 5, Type III, Class 1.
Nos. 30-A, 31-A, 3-Way Threaders, Figure 6, Type III, Class 2.

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Net Prices

BOLT DIES

RIGID BOLT DIE No. OOR-B



10 Die Heads, each with button die for either NC or NF threads; sizes $\frac{1}{4}$ ", $\frac{5}{16}$ ", $\frac{3}{8}$ ", $\frac{7}{16}$ ", $\frac{1}{2}$ ", $\frac{9}{16}$ ", $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1", including ratchet handle complete with carrier.

	Price	Wt. lbs.
OORB Threader complete $\frac{1}{4}$ " to 1" with 16th sizes (10 heads)	\$68.10	20
OORB Threader complete $\frac{1}{4}$ " to 1" less 16th sizes (7 heads)	\$52.90	16

RIGID 3-WAY BOLT THREADER



Handy tool for threading most frequently used bolt sizes.

Sizes	Price	Wt. lbs.
No. 31-B $\frac{3}{8}$ ", $\frac{7}{16}$ ", $\frac{1}{2}$ " (NC or NF) ($\frac{1}{4}$ " & $\frac{5}{16}$ " will also fit above)	\$13.75	2 $\frac{3}{4}$
No. 33-B $\frac{3}{8}$ ", $\frac{1}{2}$ ", $\frac{5}{8}$ " (NC or NF) ($\frac{1}{4}$ ", $\frac{5}{16}$ ", $\frac{7}{16}$ ", $\frac{9}{16}$ " will also fit above)	15.20	4 $\frac{1}{4}$
No. 35-B $\frac{1}{2}$ ", $\frac{9}{16}$ ", $\frac{5}{8}$ " (NC or NF)	17.55	4 $\frac{3}{4}$
No. 37-B $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1" (NC or NF)	24.75	5

RIGID CUTTING OILS



**DARK
or
NU-CLEAR**

Sulphur stays in suspension. No shaking required

Penetrates quickly, cools and lubricates efficiently. Will not congeal above 20°F. Antiseptic, prevents risk of infection. Nu-Clear keeps clothes clean. Two types, Dark and Nu-Clear, both sulphur-lard base cutting and threading oils in cans and drums.

	Dark	Nu-Clear
4 oz. can		\$.20
1 qt. can	\$.65	.70
1 gal. can	1.30	1.45
2 gal. can		2.70
5 gal. can	5.75	6.35
30 gal. drum	27.50	31.50
55 gal. drum	44.00	48.50

F.O.B. Elyria, Ohio — No Freight Allowed

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CUTTING OILS

No. OOR-B BOLT DIES AND HEADS

$\frac{1}{4}$ " to 1"



Left hand bolt dies available, prices on request.

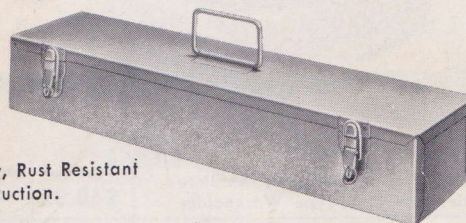
Size	TH'DS PER INCH		Bolt Die Head Complete	BOLT DIE ONLY BUTTON TYPE		
	NC (USS)	NF (SAE)		Price	Thick-ness	O.D. of Button Die
$\frac{1}{4}$ "	20	28	\$4.60	\$2.00	$\frac{3}{8}$ "	1"
$\frac{5}{16}$ "	18	24	4.60	2.00	$\frac{3}{8}$ "	1"
$\frac{3}{8}$ "	16	24	4.60	2.25	$\frac{3}{8}$ "	1"
$\frac{7}{16}$ "	14	20	4.60	2.25	$\frac{3}{8}$ "	1"
$\frac{1}{2}$ "	13	20	6.00	3.50	$\frac{1}{2}$ "	1 $\frac{1}{2}$ "
$\frac{9}{16}$ "	12	18	6.00	3.50	$\frac{1}{2}$ "	1 $\frac{1}{2}$ "
$\frac{5}{8}$ "	11	18	6.00	3.50	$\frac{1}{2}$ "	1 $\frac{1}{2}$ "
$\frac{3}{4}$ "	10	16	9.30	6.25	$\frac{5}{8}$ "	2"
$\frac{7}{8}$ "	9	14	9.30	6.25	$\frac{5}{8}$ "	2"
1"	8	14	9.30	6.60	$\frac{3}{4}$ "	2 $\frac{1}{4}$ "

OO-R Ratchet and Handle Complete \$3.80

(Takes OOR-B heads)

Old Style Pump Rod Dies available.

METAL CARRYING CASE



Sturdy, Rust Resistant Construction.

For OOR & OR $\frac{1}{8}$ " to 1" Threaders \$7.75
For OORB $\frac{1}{4}$ " to 1" Bolt Threader 8.00
For 111R & 11R $\frac{1}{8}$ " to 1 $\frac{1}{4}$ " Threaders 8.00

RIGID 52-R SIZING TOOL

(Not a Pipe Threader)

Smooths pipe ends for threadless fittings. Ratchet and handle, complete with 8 die heads for $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ ", $\frac{3}{4}$ ", 1", 1 $\frac{1}{4}$ ", 1 $\frac{1}{2}$ " and 2" pipe. Furnished in any size combination.

(See 12-R head prices, page 4, for individual heads)

52R Sizing tool, $\frac{1}{2}$ " to 2" inclusive . \$53.50 34
($\frac{1}{4}$ " and $\frac{3}{8}$ " heads available)

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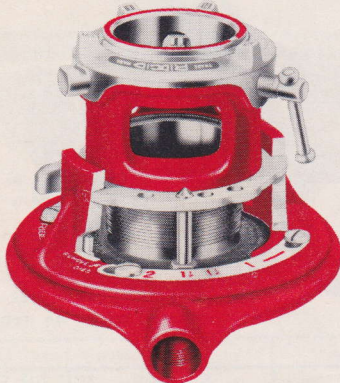
RATCHET THREADERS

1" to 2" POSTER THREADERS

1" to 2" DIES

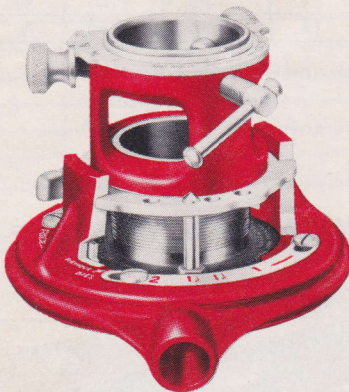
All **RIGID** Threaders Tested for Perfect Threads Before Shipping

RIGID 65-R — 1" to 2" **JAM-PROOF RATCHET THREADERS**



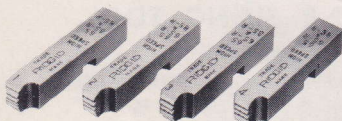
Threads four sizes of pipe 1", 1 1/4", 1 1/2", 2" with one set of dies, easily adjustable from size to size. Cam or plate type workholder. Workholder takes 2" couplings for threading 2" close nipples. Jam-proof drive plate kicks out driving pawl when standard length thread is cut. Plate-type or Cam-type Workholder—no bushings.

	Price each	Wt. lbs.
No. 65 R-C Ratchet Threader, complete with dies and Cam-type Workholder	\$43.70	24 3/4
No. 65 DR-C Same as above with 2 handles	46.90	27 3/4



	Price each	Wt. lbs.
No. 65 R-P Ratchet Threader, complete with dies and Plate-type Workholder	\$40.95	23 3/4
No. 65 DR-P Same as above with 2 handles	44.80	26 1/2

No. 65-R SERIES DIES



Set of precision-made dies for threading 1", 1 1/4", 1 1/2" and 2" pipe.

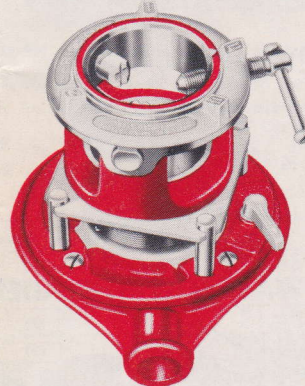
	Price per set	Wt. lbs.
No. 65-R Dies	\$5.40	1/2
Special Dies for threading stainless steel pipe	6.50	1/2

RIGID 65 Series, 1" to 2" Self-Contained Threaders comply with Federal Specifications: GGG-T-00581, Type III, Class 5.

RIGID 1-R POSTER THREADERS

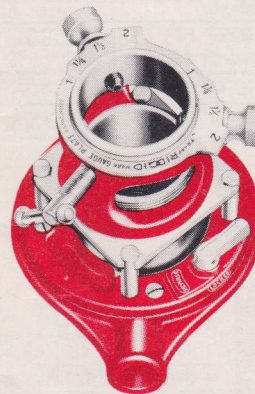
4 Separate Sets of Dies for Threading 1", 1 1/4", 1 1/2" & 2" Pipe.

Replaceable full-floating posts, alloy steel and malleable construction throughout. Closed die slots prevent spreading of die head. Plate-type or cam-type workholder — no bushings.



**No. 1 R-C
POSTER
THREADER**

	Price	Wt. lbs.
No. 1 R-C Ratchet Threader, complete with dies and Cam-type Workholder	\$37.95	19 3/4
No. 1 DR-C Same as above with 2 handles	41.00	23

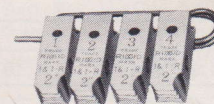


**No. 1 R-P
POSTER
THREADER**

	Price	Wt. lbs.
No. 1 R-P Ratchet Threader, complete with dies and Plate-type Workholder	\$34.50	19
No. 1 DR-P Same as above with 2 handles	36.00	22 1/4

Nos. 1 & 1 R DIES

Fit Any Make of
Poster Threader



	Price per set
1 set of 4 Dies (Alloy Steel) 1", 1 1/4", 1 1/2"	\$3.70
High Speed Steel—2" only	4.40

RIGID Poster Threaders, 1" to 2" comply with Federal Specifications: GGG-T-00581, Type III, Class 4.

The above prices supersede all previous prices and are subject to change without notice.

Net Prices

EFFECTIVE MARCH 15, 1956

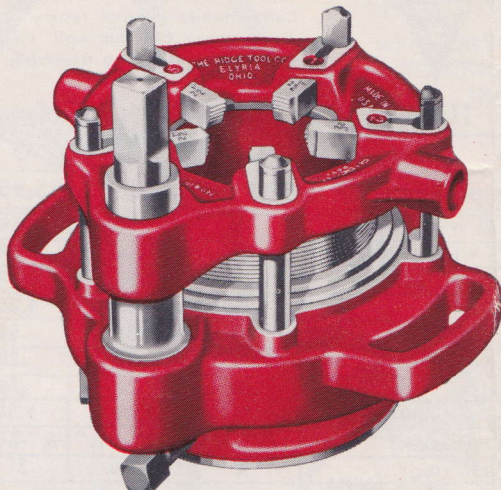
4P PIPE THREADER

502 & 504 THREADERS

UNIVERSAL DRIVE SHAFT

RIGID No. 4P GEARED PIPE THREADER for TAPERED PIPE THREADS

2 1/2" - 4" Pipe



Loop handles for easy carrying and putting on pipe. Mistake-proof workholder quickly sets to size. No bushings required.

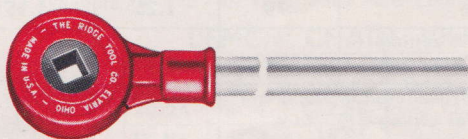
	Price	Wt. lbs.
RIGID No. 4P with Ratchet Handle and 4 sets of 5 Dies for 2 1/2", 3", 3 1/2", 4" pipe	\$115.00	81
4P with any 3 sets of Dies	110.00	79
4P with any 2 sets of Dies	105.00	77
4P with any 1 set of Dies	100.00	75

*4P Electric Conduit Threader complete 130.00 81

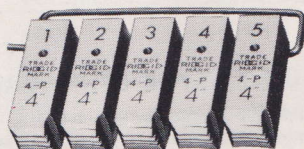
RIGID Geared Pipe Threader complies with Federal Specifications: GGG-T-00581, Type III, Class 6.

RIGID 4P RATCHET AND HANDLE

Price \$9.00 9 3/4 lbs.



(Fits Ridgid, Toledo, Nye, Armstrong & Beaver 4" Threaders)



No. 4P DIES

2 1/2", 3", 3 1/2", 4" Pipe Dies	per set	\$ 9.00
*Conduit Dies	per set	10.00
(Above Dies for Special Conduit Threader Only)		
Special Dies for Threading Stainless Steel	per set	12.65

RIGID QUICK-OPENING THREADERS

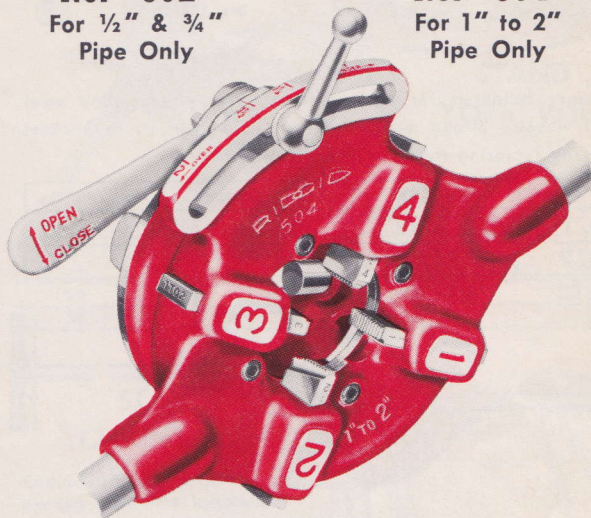
FOR USE WITH POWER DRIVES—NO DIES TO CHANGE

No. "502"

For 1/2" & 3/4"
Pipe Only

No. "504"

For 1" to 2"
Pipe Only



New quick-opening Threader for use with Power Drives—with one set of dies—fast, easy adjustment, also over and undersize. No lead screw to jam.

	Price	Wt. lbs.
#502 complete, with 1 set of regular dies	\$36.00	13 1/4
#502 complete, with 1 set special dies	41.50	13 1/4
#502 dies only, adjustable 1/2" & 3/4", per set	6.50	3/4
#504 complete, with 1 set of regular dies	42.50	22
#504 complete, with - set special dies	46.50	22
#504 dies only, adjustable 1" to 2", per set	8.00	1 1/4
Special dies for threading stainless steel, per set, No. 502 or 504	12.00	

RIGID UNIVERSAL DRIVE SHAFT

For Driving all 2 1/2" to 12" Geared Tools

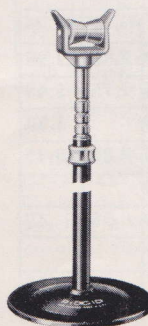


Price
\$30.00

Wt. lbs.
26 1/2

ADJUSTABLE PIPE SUPPORT

Holds long pipe and conduit for easier cutting and threading. Pipe slides on rollers. Adjustable from 32" minimum to 41" maximum height above floor; base 14" diameter. Supports up to and including 10" pipe.



Price Wt. lbs.
RIGID Pipe Support .. \$24.20 36 1/4

Complete Parts Catalog Furnished on Request.

The above prices supersede all previous prices and are subject to change without notice.

The Ridge Tool Company - - Elyria, Ohio - - U. S. A.

PAGE 7

Net Prices

EFFECTIVE MARCH 15, 1956

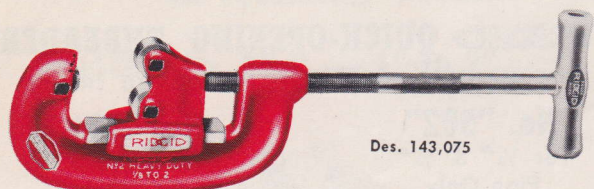
PIPE CUTTERS

TUBING CUTTERS

CUTTER WHEELS

RIGID HEAVY DUTY PIPE CUTTERS

RIGID TUBING CUTTERS WITH ROLLS



Des. 143,075

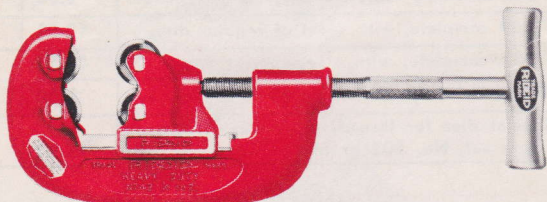
Efficiency balanced for easy working. Heavy-duty alloy steel cutter wheels. Strong malleable frame. Can convert to 3-wheel cutter by replacing rollers with cutter wheels.

	Price Each	Capacity	Wt. lbs.
No. 1	\$ 8.90	1/8" to 1 1/4"	6 1/2
No. 2	11.90	1/8" to 2"	7 1/2



	Price Each	Capacity	Wt. lbs.
No. 3	\$19.80	1" to 3"	15
No. 4	36.30	2" to 4"	19 1/2
No. 6	54.00	4" to 6"	24 1/4

RIGID 4-WHEEL PIPE CUTTER



Patent No. 2325353

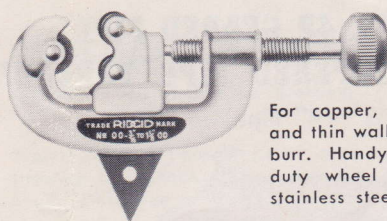
Short handle for easy work in tight places, cuts readily where only quarter turn is possible.

	Price Each	Capacity	Wt. lbs.
No. 42	\$13.00	1/2" to 2"	7 1/2
No. 44	46.00	2 1/2" to 4"	21 1/2

Every RIGID Pipe Cutter is factory tested for perfect tracking. RIGID Pipe Cutters comply with Federal Specifications GGG-C-00771.

RIGID PIPE CUTTER PARTS

Size	No. 1	No. 2	No. 3	No. 4	No. 6	No. 42	No. 44
Frame	3.70	5.10	8.00	24.20	37.20	7.35	27.90
Screw Handle	1.75	2.80	5.45	5.45	5.45	1.75	5.45
Pipe Handle			1.90	1.90	1.90		1.90
Roll Housing	2.40	2.40	4.80	8.25	11.65	2.80	9.35
Roll, each	.50	.50	1.20	1.20	1.20		
Pin and Clip	.30	.30	.40	.40	.40	.30	.40
Wheel Spacer					.85		
Guide Block Ass'y.							2.15



For copper, brass, aluminum tubing and thin wall conduit. Cuts quickly, no burr. Handy integral reamer. Heavy-duty wheel for thin-wall steel and stainless steel tubing available.

TUBING CUTTERS AND PARTS

Size	No.	OOO	OO	O
Complete		\$2.85	\$3.30	\$5.95
CUTTER WHEEL, std. thin		.50	.50	.50
Cutter Wheel, heavy-duty		.60	.60	.60
Frame		1.45	2.00	3.35
Roll Housing		.75	.90	1.25
Roll, each		.25	.35	.50
Roll Pin		.20	.20	.20
Wheel Pin		.20	.20	.20
Screw Handle		.75	1.00	1.50
Capacity (O.D.)		1/8"-1"	3/16"-1 1/8"	1/2"-2 1/8"
Weights (lbs.)		3/4	1 1/4	2

RIGID PIPE CUTTER WHEELS



WHEEL FOR
CAST IRON
PIPE



WHEEL
FOR
COPPER
TUBING



STANDARD
THIN WHEEL



HEAVY-DUTY
WHEEL

Patent Nos. U.S. 1,833,980; U.S. 1,896,127; Canada 1934

	No. 1 No. 2 No. 42	No. 3 No. 4 No. 44	No. 6
Std. Thin Wheel	\$.70	\$1.15	
Heavy-Duty Wheel	.80	1.35	1.45
Wheel for Cast Iron Pipe	.70	1.25	1.95
Wheel for cutting stainless steel pipe	.90	1.45	
Special Wheel used in No. 3 & 4 Cutters for cutting 2 1/2" to 4" copper tubing		1.35	
Part E-1032 Cutter Wheel for "500" RIGID Pipe and Bolt Threading Machines		each	\$1.40
Part E-1032-S Special for stainless steel pipe		each	1.90

RIGID WHEELS FOR OTHER MAKE CUTTERS

No. 1-S For all No. 1 Saunders type cutters	\$.80
No. 2-S For all No. 2 Saunders type cutters	.90
No. 3-S, 4-S, 5-S For all 3, 4 & 5 Saunders type cutters	1.70
No. 1-B For all No. 1 Barnes type cutters	.80
No. 2-B For all No. 2 Barnes type cutters	.90
No. 3-B For all No. 3 Barnes type cutters	1.25
No. 4-B For all No. 4 Barnes type cutters	1.50
No. 5-B For all No. 5 Barnes type cutters	1.70
RIGID No. 2 Std. Thin Wheel Fits Nye, Reed & Trimo Pipe Cutters	.70

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Net Prices

PIPE VISES



**NEW 40-A
PORTABLE
Yoke Vise**
Capacity 1/8" to 2 1/2"
Price \$37.75 Weight 47 lbs.

RIGID
TRISTAND
PORTABLE
PIPE VISES
with BUILT-IN
FOLDING
TOOL TRAY

**NEW 45-A
PORTABLE
CHAIN VISE**
Capacity 1/8" to 5"

Des. No.
164,687

Price \$38.30 Weight 44 lbs.

BENCH Yoke VISES

New No.	Old No.	Price Each	Capacity	Weight lbs.
20	(BY-1 1/4)	\$ 7.00	1/8"-1 1/4"	3 3/4
21	(BY-2-A)	10.60	1/8"-2"	8 1/2
22	(BY-2 1/2)	12.50	1/8"-2 1/2"	12
23	(BY-3)	16.95	1/8"-3"	18 1/2
24	(BY-3 1/2)	19.00	1/8"-3 1/2"	21 3/4
25	(BY-4)	22.95	1/8"-4"	26
26	(BY-4 1/2-5)	26.20	1/8"-5"	38
27	(BY-6)	58.80	1/8"-6"	62

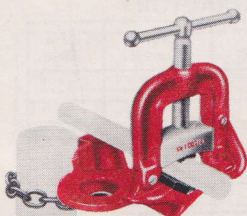
Parts Available for Old No. Vises. (See Parts Catalog)

BENCH Chain VISES

New No.	Old No.	Price Each	Capacity	Weight lbs.
BC-2A	BC-2	\$ 7.80	1/8"-2"	5 3/4
BC-4A	BC-4	15.85	1/4"-4"	13
BC-5A	BC-5	21.20	1/4"-5"	13
BC-6A	BC-6	28.55	1/2"-6"	20
BC-8A	BC-8	38.00	1/2"-8"	37

POST Yoke VISE

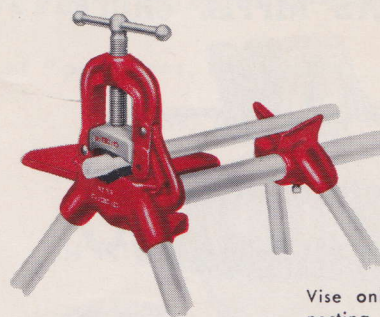
Attaches quickly to any round, square or hexagon post. No wedges required. Chain fastened to vise.



New No.	Old No.	Price	Capacity	Weight lbs.
62	PY-2 1/2	\$22.65	1/8"-2 1/2"	24 1/2

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TRISTANDS



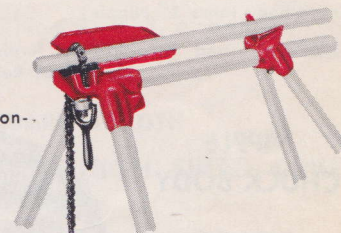
STAND Yoke VISES

Vise only, legs and connecting pipe not included.

New No.	Old No.	Price Each	Capacity	Weight lbs.
53	SY-2 1/2	\$23.10	1/8"-2 1/2"	23 1/4
54	SY-3 1/2	29.75	1/8"-3 1/2"	33 1/2

STAND Chain VISE

Chain Vise only, legs and connecting pipe not included.



New No.	Old No.	Price	Capacity	Weight lbs.
56-A	SC-5	\$23.00	1/8"-5"	23 3/4



POST Chain VISE

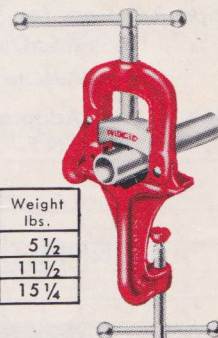
New No.	Old No.	Price	Capacity	Weight lbs.
64-A	PC-5	\$19.70	1/8"-5"	19

PORTABLE KIT Yoke VISES

Easily attached to plank or work bench. Vise screw clamp for bench up to 4" thick.

New No.	Old No.	Price	Capacity	Weight lbs.
37	(KY-1 1/4)	\$ 9.00	1/8"-1 1/4"	5 1/2
38	(KY-2A)	13.00	1/8"-2"	11 1/2
39	(KY-2 1/2)	16.00	1/8"-2 1/2"	15 1/4

Parts Catalog Furnished on Request.



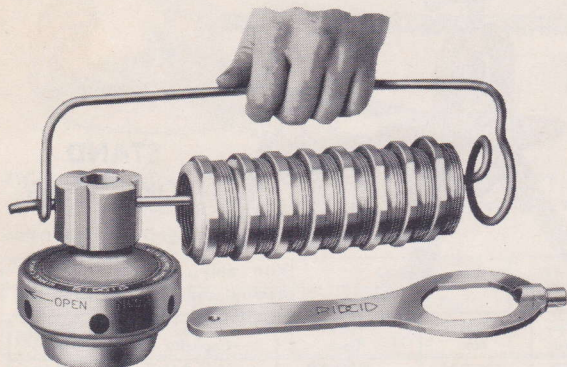
RIGID Bench Yoke Vises comply with Federal Specifications GGG-V-436B. See Fig. X-Type X, Class B. RIGID "BC" Bench Chain Vises comply with Federal Specifications GGG-V-436B. See Fig. XIV-Type X, Class A. No Federal Specifications issued on other vises.

The above prices supersede all previous prices and are subject to change without notice.

Net Prices

NIPPLE CHUCKS

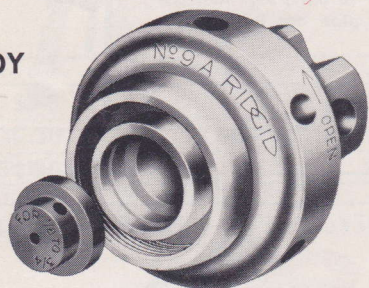
COMPLETE NIPPLE CHUCK



No. 9A Nipple Chuck with 1/2" to 1 1/2" Adaptors, Patented Carrier and Wrench.
 (Chuck Body takes 2" Nipple) **\$30.25** 11 lbs.

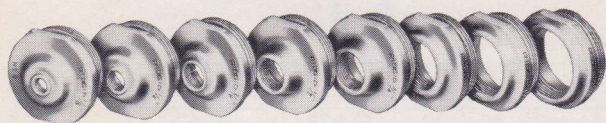
1/8", 1/4" and 3/8" Adaptors furnished extra on request.
 (See Prices Below)

NIPPLE CHUCK BODY



No. 9A Chuck Body only
 (Takes 2" Nipple) **\$20.00** 6 lbs.

PIPE ADAPTORS



Pipe Adaptors for 1/8", 1/4", 3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2". (Chuck itself holds 2" Pipe) Price each **\$1.85**

Available for British Standard Pipe threads.

Bolt & Stud Adaptors, size 1/4" to 2" N.C.; 1/4" to 1 1/2" N.F. Price each **2.35**

NIPPLE CHUCK WRENCH



Wrench for opening Chuck to release threaded nipple, also for tightening adaptors.
 Price **\$1.25** Weight **1 lb.**

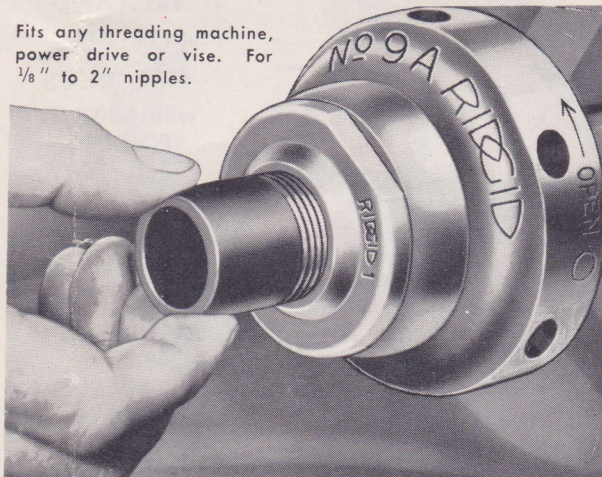
The above prices supersede all previous prices and are subject to change without notice.

EFFECTIVE MARCH 15, 1956

PIPE EXTRACTORS

RIGID No. 9A NIPPLE CHUCK

Fits any threading machine, power drive or vise. For 1/8" to 2" nipples.



Nipple Chuck quickly releases with handle — nipple unscrews easily by hand. Special heat-treated steel for long service.

RIGID "Longrip" PIPE EXTRACTORS



For extracting broken threaded ends of pipe, pipe plugs, fittings, etc. Each extractor is plainly marked showing drill size to use when solid ends of plugs, fittings, etc., must be drilled to receive extractor.

NET PRICE PER SET

Set No.	Each
880 (1/8" - 1/2")	Nos. 80 to 83 incl. \$4.10
881 (1/4" - 3/4")	Nos. 81 to 84 incl. 4.80
882 (1/4" - 1")	Nos. 81 to 85 incl. 6.80
883 (1/8" - 1")	Nos. 80 to 85 incl. 7.50

NET PRICE PER PIPE EXTRACTOR

No.	Each	Pipe Size	Flute Diam. O.D.	Length Overall	Use Drill
80	\$.85	1/8"	.287"	2 1/4"	1/4"
81	1.10	1/4"	.389"	2 1/2"	3/8"
82	1.15	3/8"	.538"	2 3/4"	1/2"
83	1.40	1/2"	.665"	3"	5/8"
84	1.65	3/4"	.860"	3 1/4"	1 1/8"
85	2.50	1"	1.069"	3 1/2"	1 1/2"
86	4.00	1 1/4"	1.423"	3 3/4"	1 3/8"
87	4.90	1 1/2"	1.676"	4"	1 5/8"
89	6.70	2"	2.122"	4 1/2"	2 1/8"

Net Prices

EFFECTIVE MARCH 15, 1956

EXTRACTORS

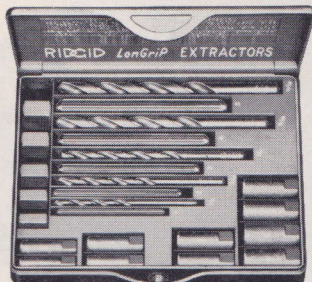
HIGH SPEED DRILLS

DRILL GUIDES

RIGID LongGrip EXTRACTORS

To Remove Broken Threaded Ends of Pipe, Screws, Studs, Bolts

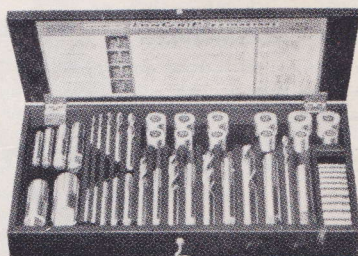
STANDARD LENGTH SETS



"LongGrip"
SCREW EXTRACTORS
with
HIGH SPEED DRILLS

SET No. 10—For Screws of diameters $\frac{1}{4}$ " to $\frac{1}{2}$ " inclusive. Maximum depth extractions 1 inch. Contains one each of Extractors Nos. 1 to 5 inclusive, with turnuts. Drills No. 1 to 5 inclusive, Drill Guides Nos. 921 to 1821 inclusive. Twenty precision tools. Packed in die cast box. Weight $2\frac{1}{2}$ lbs.

Net Price per set \$7.80



SET No. 25—For screws of diameters $\frac{3}{16}$ " to 1" inclusive, and pipe threaded ends, diameters $\frac{1}{8}$ " to 1" inclusive. Maximum depth extractor range 1" to 3". Contains one each of Screw Extractors Nos. 1 to 8 inclusive (No. 1 to 5 extractors with turnuts); drills Nos. 1 to 8 inclusive, also one No. 36; complete set of Drill Guides and bushings; Pipe Extractors Nos. 80 to 85 inclusive. Sixty-three precision tools packed in fitted compartment wood box. Weight $9\frac{1}{2}$ lbs.

Net Price per set \$38.35

STANDARD LENGTH

"LongGrip" SCREW EXTRACTORS

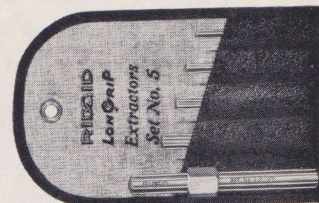


New Type with
Sliding Turnut

No.	Net Price Each	Screw Diam.	Use Drill	Flute Dia. O.D.	Length Overall	Max. Depth Ext'r.
1	\$.50	$\frac{1}{4}$ "	$\frac{1}{8}$ "	.139"	$2\frac{5}{16}$ "	1"
2	.55	$\frac{5}{16}$ "	$\frac{3}{16}$ "	.205"	$2\frac{3}{4}$ "	1"
3	.60	$\frac{3}{8}$ "	$\frac{1}{4}$ "	.272"	$3\frac{1}{8}$ "	1"
4	.65	$\frac{7}{16}$ "	$\frac{5}{16}$ "	.338"	$3\frac{1}{8}$ "	1"
5	.80	$\frac{1}{2}$ - $\frac{9}{16}$ "	$11/32$ "	.374"	$3\frac{3}{4}$ "	1"
		(No Turnut)				
6	1.20	$\frac{5}{8}$ "	$\frac{7}{16}$ "	.471"	$4\frac{1}{8}$ "	2"
7	1.75	$\frac{3}{4}$ "	$\frac{1}{2}$ "	.538"	$4\frac{1}{2}$ "	2"
8	1.95	$\frac{7}{8}$ -1"	$\frac{5}{8}$ "	.665"	$4\frac{3}{4}$ "	3"

SCREW EXTRACTORS ONLY

IN SETS



SET No. 3—Extractors Nos. 3, 4 and 5
Net Price per set \$2.30 Wt. 6-oz.

SET No. 5—Extractors Nos. 1, 2, 3, 4, and 5
Net Price per set \$3.05 Wt. 7 oz.

STANDARD LENGTH

SPECIAL RIGID HIGH SPEED DRILLS



No.	Net Price Each	Diam.	Length Overall	Type Shank
1	\$.35	$\frac{1}{8}$ "	$2\frac{1}{2}$ "	S. S.
2	.50	$\frac{3}{16}$ "	3"	S. S.
3	.65	$\frac{1}{4}$ "	$3\frac{1}{2}$ "	S. S.
4	.95	$\frac{5}{16}$ "	4"	S. S.
5	1.15	$11/32$ "	$4\frac{1}{2}$ "	S. S.
6	2.30	$\frac{7}{16}$ "	$4\frac{3}{4}$ "	S. S.
7	2.65	$\frac{1}{2}$ "	5"	S. S.
8	3.75	$\frac{5}{8}$ "	$5\frac{1}{2}$ "	S. S.

STANDARD LENGTH

RIGID DRILL GUIDES



One Piece
Type

Used for Centering Drills at Depth Not Exceeding 1 inch.

No.	Net Price Each	O.D. Diam.	I.D. Diam.	Overall Length	Use Drill
921	\$.20	$9/32$ "	$\frac{1}{8}$ "	$1\frac{3}{16}$ "	$\frac{1}{8}$ "
1021	.20	$\frac{5}{16}$ "	$\frac{1}{8}$ "	$1\frac{3}{16}$ "	$\frac{1}{8}$ "
1121	.20	$11/32$ "	$\frac{1}{8}$ "	$1\frac{3}{16}$ "	$\frac{1}{8}$ "
1221	.20	$\frac{3}{8}$ "	$\frac{1}{8}$ "	$1\frac{3}{16}$ "	$\frac{1}{8}$ "
1321	.20	$13/32$ "	$\frac{1}{8}$ "	$1\frac{3}{16}$ "	$\frac{1}{8}$ "
1421	.20	$\frac{7}{16}$ "	$\frac{3}{16}$ "	$1\frac{3}{16}$ "	$\frac{3}{16}$ "
1521	.20	$15/32$ "	$\frac{3}{16}$ "	$1\frac{3}{16}$ "	$\frac{3}{16}$ "
1621	.20	$\frac{1}{2}$ "	$\frac{3}{16}$ "	$1\frac{3}{16}$ "	$\frac{3}{16}$ "
1721	.20	$17/32$ "	$\frac{1}{4}$ "	$1\frac{3}{16}$ "	$\frac{1}{4}$ "
1821	.20	$\frac{9}{16}$ "	$\frac{1}{4}$ "	$1\frac{3}{16}$ "	$\frac{1}{4}$ "

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Net Prices

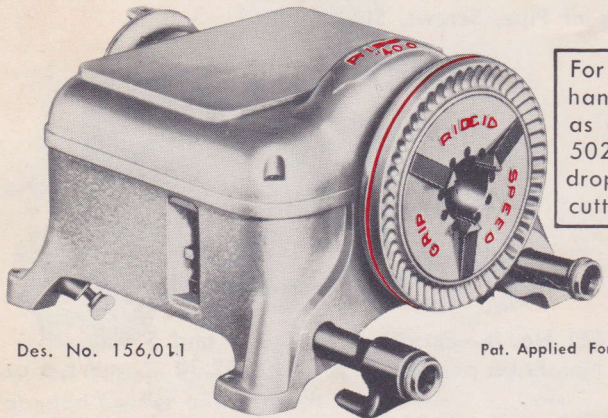
EFFECTIVE MARCH 15, 1956

POWER DRIVES

SPEED-GRIP CHUCK ADAPTOR

RIGID 400A and 400 Power Drives

Capacity 1/8" to 2" Pipe — 1/4" to 2" Bolts



Des. No. 156,011

Pat. Applied For

No. 400A BENCH MODEL

With RIGID Wrenchless Speed-Grip Chuck

Fast chucking, easy to operate. Guaranteed to hold any kind of pipe, conduit or rod, iron, steel or brass, galvanized or plated, securely forward or reverse. No slipping even in driving 2 1/2" to 12" geared tools.

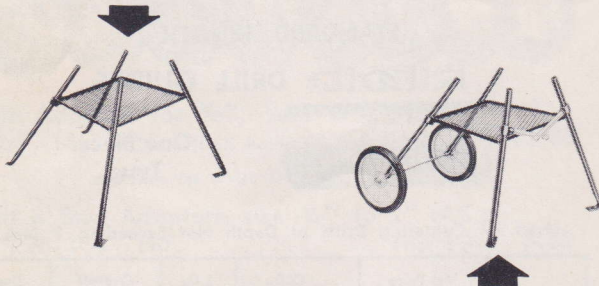
RIGID No. 400A Bench Model	Price Each	Approx. Shipping Weight
Power Drive with Speed-Grip Chuck	\$265.00	152 lbs.

Price does not include any Threaders, Cutters or Reamers.

RIDGELUBE (For Large Gear)	.55	4 oz.
Gearhead Motor Grease No. 56M	.90	1 lb.

RIGID STAND FOR POWER DRIVE

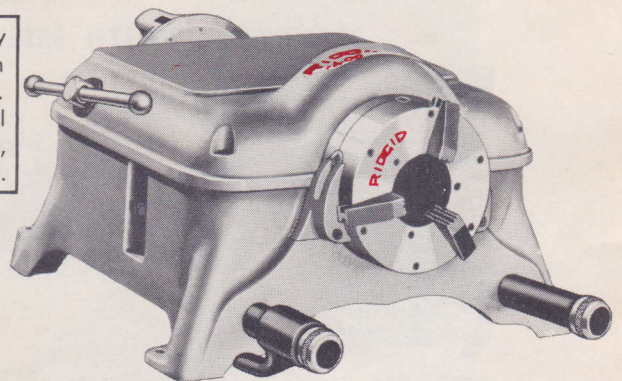
To convert from Bench Model	Price Each	Approx. Shipping Weight
Tool Tray with 4 fittings & 4 legs	\$14.45	31 lbs.
Tool Tray with 4 fittings only	9.50	12 lbs.
Set of 4 legs only	7.70	22 lbs.



RIGID WHEEL STAND FOR POWER DRIVE

To convert from Bench Model	Price Each	Approx. Shipping Weight
Kit A.—Front legs and handles, tray, and fittings, rear legs and wheels	\$37.75	59 lbs.
Kit B.—Rear legs and wheels, and front handles	28.00	42 lbs.

RIGID Power Drives have rugged, light alloy housing and cover, sealed-in lubrication, geared head drive, universal type motor 1/2 H.P. 25-60 cycle AC or DC 115/120 volt, single phase, forward and reverse at switch. (230/240 volt motor on request). 15 foot oil resistant cord, light socket plug. Chuck wrench furnished with RIGID 400 Power Drive.



No. 400 BENCH MODEL

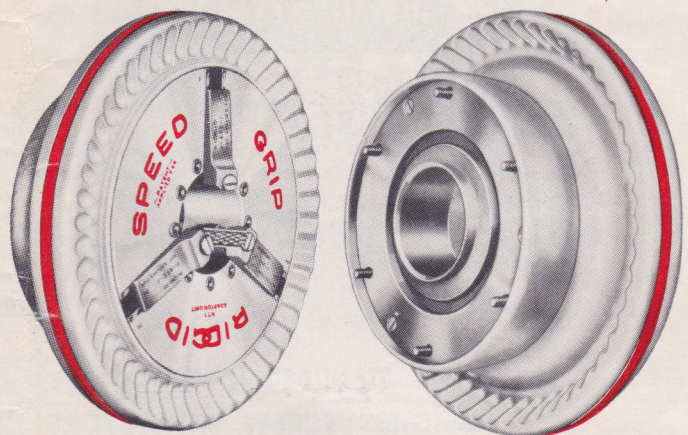
With RIGID engineered lathe-type wrench chuck, 3-jaw, 6 adjusting pinions — one always handy.

RIGID No. 400 Bench Model	Price Each	Approx. Shipping Weight
Power Drive with Wrench-type Chuck and Chuck Wrench	\$265.00	152 lbs.

Price does not include any Threaders, Cutters or Reamers.

RIGID No. 1 SPEED-GRIP CHUCK ADAPTOR FOR "400" POWER DRIVE

(With Replaceable Chuck Jaw Inserts)



FRONT VIEW

ATTACHING VIEW

To convert RIGID "400" Wrench-Type Chuck to Wrenchless Speed-Grip Chuck.

No. 1 Speed-Grip Chuck	Price Each	Ship. Wt.
Adaptor Unit Complete	\$95.00	27 lbs.

Chuck jaws with replaceable inserts—per set	\$18.00	1 1/2 lbs.
Replaceable inserts only.....per set	6.00	1/4 lbs.

Used only in Power Drives and Pipe Machines with Speed-Grip Chuck.

The above prices supersede all previous prices and are subject to change without notice.

Net Prices

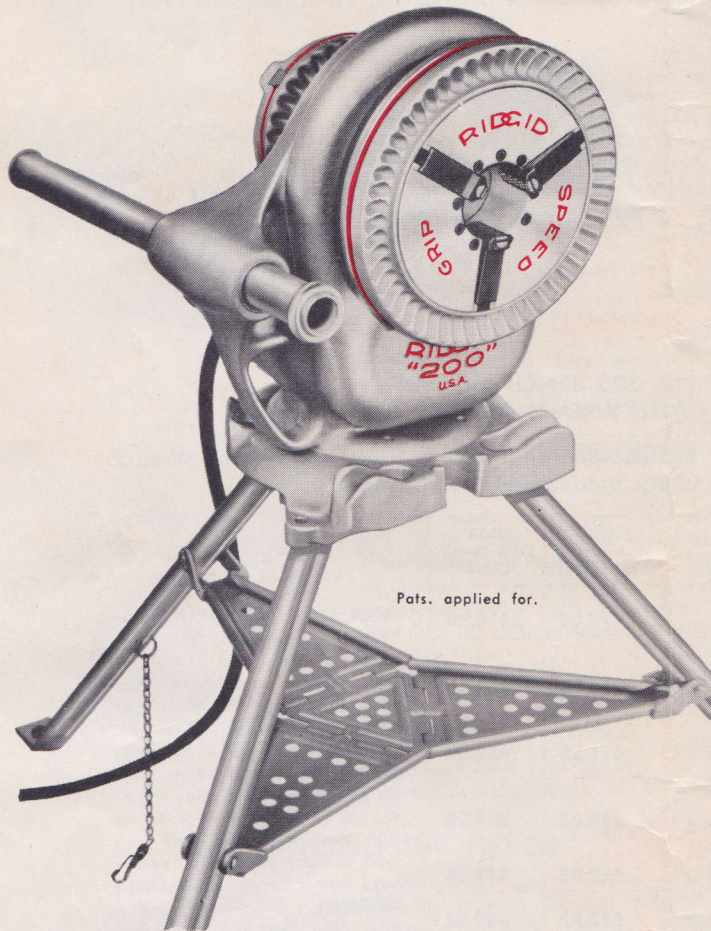
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"200" POWER DRIVE

RIDGOILR

TRANSPORTER

RIGID No. 200 Portable Tripod Power Drive



Pats. applied for.

Equipped with built-in folding tray and legs, the "200" is usable with any hand pipe tools, such as RIGID 502, 504, 65R, small ratchet threaders, cutters and reamers. The new powerful RIGID designed universal motor supplies ample torque to thread $\frac{1}{8}$ " to 2" pipe, $\frac{1}{4}$ " to 2" rod, and up to 12" pipe with drive shaft and geared tools. Portable, lightweight, easily and quickly set up, it is ready to go the moment the power cord is plugged in. Fast easy chucking is provided by the famous wrenchless RIGID Speed-Grip Chuck, with new replaceable jaw inserts. Jaws won't slip even with geared tools since motor increases grip in proportion to load. Three-jaw rear centering device turns with the chuck and pipe provides additional support for long lengths of pipe and rod.

RIGID
No. 200

Price Each
\$265.00

Approx. Shipping
Weight Lbs.
123

Price does not include any Threaders, Cutters or Reamers.

RIDGOILR

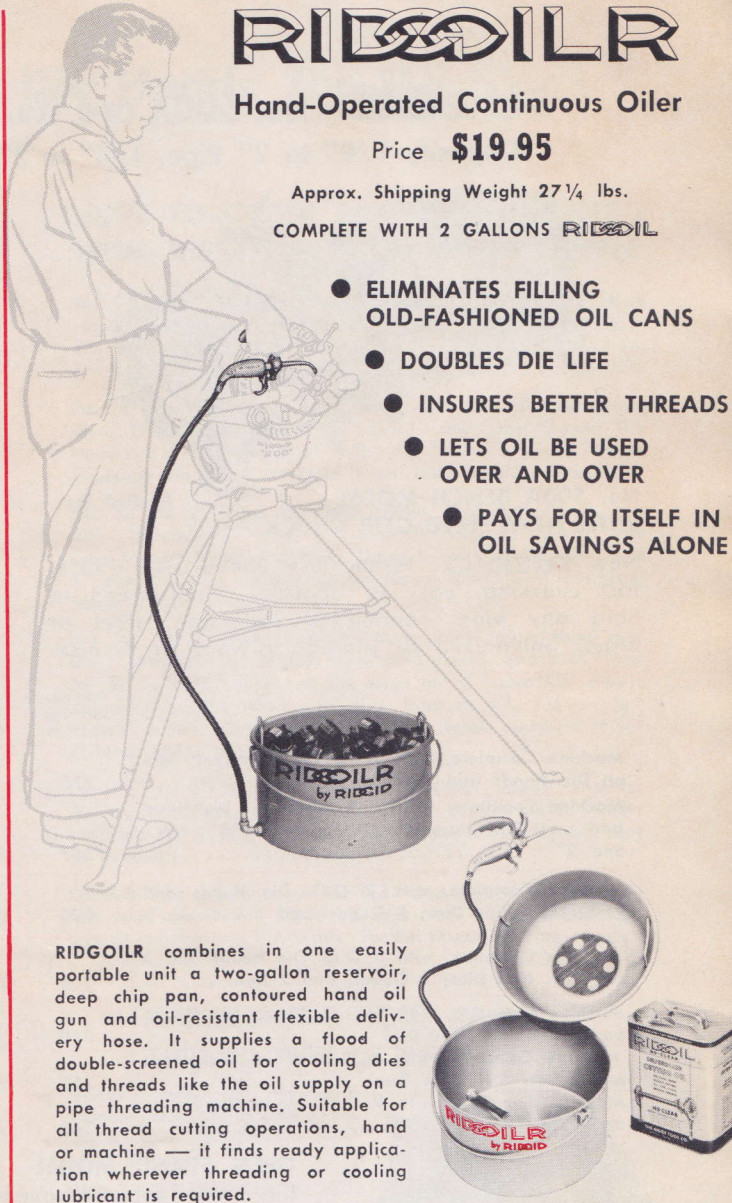
Hand-Operated Continuous Oiler

Price **\$19.95**

Approx. Shipping Weight 27 $\frac{1}{4}$ lbs.

COMPLETE WITH 2 GALLONS RIDOIL

- ELIMINATES FILLING OLD-FASHIONED OIL CANS
- DOUBLES DIE LIFE
- INSURES BETTER THREADS
- LETS OIL BE USED OVER AND OVER
- PAYS FOR ITSELF IN OIL SAVINGS ALONE



RIDGOILR combines in one easily portable unit a two-gallon reservoir, deep chip pan, contoured hand oil gun and oil-resistant flexible delivery hose. It supplies a flood of double-screened oil for cooling dies and threads like the oil supply on a pipe threading machine. Suitable for all thread cutting operations, hand or machine — it finds ready application wherever threading or cooling lubricant is required.

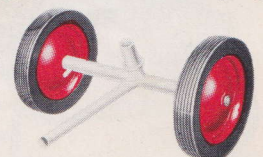
RIGID TRANSPORTER SPEEDS HANDLING

2-Wheel Transporter can be attached to a RIGID "200" Power Drive or Tristand Vise in a matter of seconds. Illustration at left shows it in use; picture at right is simple but rugged construction.

When used with either the "200" Power Drive or Tristand Vise, it gives complete mobility and eliminates awkward carrying.



Approx. Shipping
Weight Lbs.
13 $\frac{1}{2}$



Price Each **\$11.50**

The above prices supersede all previous prices and are subject to change without notice.

The Ridge Tool Company - - Elyria, Ohio - - U. S. A. PAGE 13

Parts Catalog Furnished on Request.

Net Prices

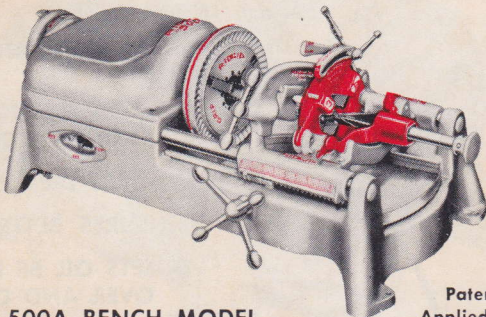
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PIPE AND BOLT MACHINES

STANDS

RIGID No. 500A and No. 500 Pipe and Bolt Threading Machines

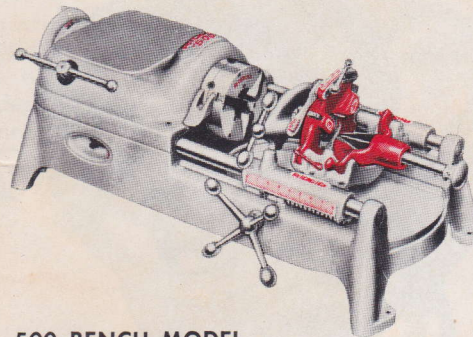
Capacity 1/8" to 2" Pipe, 1/4" to 2" Bolts (Up to 2 1/2", in 8, 12, 16 Threads to Inch)



**No. 500A BENCH MODEL
WITH NEW SPEED-GRIP CHUCK**

New **RIGID** Wrenchless Speed-Grip Chuck, fast chucking, easy to operate. Guaranteed to hold any pipe, conduit or rod, iron, steel or brass, galvanized or plated, forward or reverse.

Patent
Applied For



**No. 500 BENCH MODEL
WITH WRENCH TYPE CHUCK**

RIGID engineered 3-jaw, 6-pinion Wrench Chuck holds pipe and rod to 2".

	Approx. Shipping Wt. Lbs.	Capacity	"500" With Wrench Type Chuck	"500A" With Speed Chuck
Machine Complete, with standard equipment, less all Die Heads and Dies	275		\$410.00	\$418.50
Machine Complete, with 1 Q.O. Quadri Die Head and 1 set R.H. Pipes Dies, threads 1", 1 1/4", 1 1/2" and 2"	297	1" to 2"	445.00	453.50
Machine Complete, with 2 Q.O. Die Heads and 2 sets R.H. Pipe Dies; 1 Quadri and 1 Dual	306	1/2" to 2"	471.50	480.00
Machine Complete, with 3 Q.O. Die Heads and 3 sets R.H. Pipe Dies; 1 Quadri and 2 Dual	314	1/4" to 2"	498.00	506.50
Machine Complete, with 6 Q.O. Mono Die Heads and 6 sets R.H. Pipe Dies	340	1/2" to 2"	569.00	577.50
Machine Complete, with 8 Q.O. Mono Die Heads and 8 sets R.H. Pipe Dies	355	1/4" to 2"	622.00	630.50
Machine Complete, with 9 Q.O. Mono Die Heads and 9 sets R.H. Pipe Dies	363	1/8" to 2"	648.50	657.00

STANDARD EQUIPMENT

RIGID No. "500" and "500A" Pipe and Bolt Machine complete with 115/120 volt universal motor, reversible at switch, for use on either AC or DC current, 25 to 60 cycle (light - line service); **RIGID** reversible, vane type oil pump; five flute cone reamer, 1/8" to 2"; self-centering full floating wheel and roll type cut-off; 15 foot oil resisting power cord; 4 gallons **RIGID** oil; 3 Allen Wrenches; one tube grease; one extra cutter wheel. (Note: 230/240 volt motor furnished on request at no additional cost.) Chuck wrench furnished with model "500".

OPEN STAND MODEL

Kits below convert from bench model.

KIT No.	Price	Weight
1-L Set of 4 legs only	\$ 7.70	17 lbs.
2-T Pipe Leg Stand with Tray ...	22.50	37 lbs.

OPEN WHEEL STAND MODEL

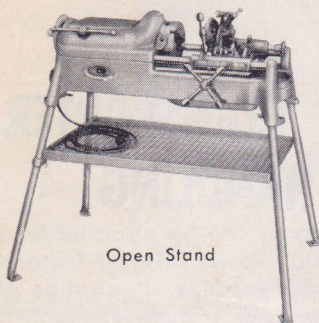
Kits below convert from bench model.

KIT No.	Price	Weight
3-S Pipe Leg Stand with Tray on steel rimmed 16" wheels	\$30.00	63 lbs.
4-R Pipe Leg Stand with Tray on rubber tired 16" wheels	37.25	66 lbs.

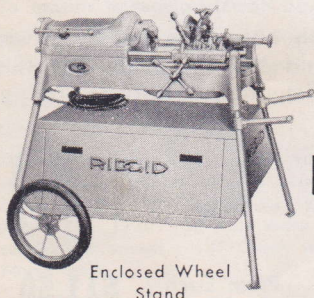
ENCLOSED WHEEL STAND MODEL

Kits below convert from bench model.

KIT No.	Price	Weight
5-S Steel Stand, enclosed, with steel rimmed 16" wheels	\$64.00	114 lbs.
6-R Steel Stand, enclosed, with rubber tired 16" wheels	71.50	116 lbs.



Open Stand



Enclosed Wheel
Stand



Open Wheel
Stand

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Net Prices

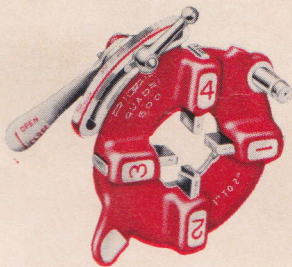
EFFECTIVE MARCH 15, 1956

DIE HEADS AND DIES

DIE HEAD RACKS

RIEID Quick-Opening Die Heads for Machines

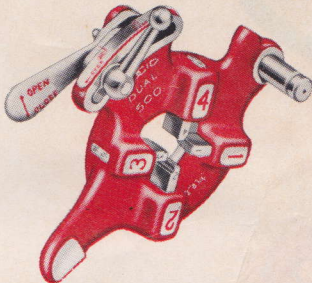
QUADRI DIE HEADS



Quick-opening die head threads 1", 1 1/4", 1 1/2", 2" pipe with one set of full width dies. Changes from size to size, to over or undersize threads right in machine regardless of position of quick-opening lever. Easy-to-read size marks on top of head.

Quadri Q.O. Die Head complete with R.H. Pipe Dies \$35.00
Quadri Q.O. Die head only, less dies 27.00
Quadri R.H. Pipe Dies only, per set 8.00
High-speed steel R.H. Pipe Dies, per set (Quadri) 12.00

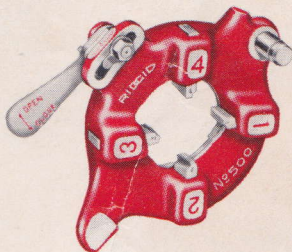
DUAL DIE HEADS



Two die heads, one for 1/4" and 3/8", one for 1/2" and 3/4" pipe dies. Both quick opening, instant size change and adjustment in machine. Size marks on top of head. Full width alloy dies.

Dual Q.O. Die Head complete with R.H. Pipe Dies \$26.50
Dual Q.O. Die Head only, less dies 20.00
Dual R.H. Pipe Dies only, per set 6.50
High Speed Steel R.H. Pipe Dies, per set (Dual) 12.00

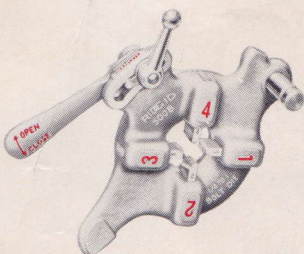
MONO DIE HEADS



Separate quick-opening heads with full size dies for each size pipe (1/8"-2"). Adjust instantly to size right in machine.

Mono Q.O. Die Head complete with R.H. Pipe Dies \$26.50
Mono Q.O. Die Head only, less dies 20.00
Mono R.H. Pipe Dies, per set 6.50
High-speed steel R.H. Pipe Dies, per set (Mono) 12.00

BOLT DIE HEADS



Two quick-opening Die Heads, one for 1/4" to 1" dies, one for 1 1/8" to 2" dies. BOLT DIE HEAD only, Q.O.

Small (1/4" to 1") \$23.50
Large (1 1/8" to 2") 23.50
BOLT DIES only, N.C. (USS) or N.F. (SAE) Sizes 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4", 1 3/8", and 1 1/2" 8.00

Per set 8.00
BOLT DIES only, N.C. (USS) 1 3/4" and 2", per set 10.00
BOLT DIES only, American National 8, 12 and 16 Threads to the inch; 2", 2 1/8", 2 1/4", 2 1/2" per set 14.00
BOLT DIES only (high-speed steel) all sizes as listed, each size per set 12.00

HOW TO ORDER DIE HEADS COMPLETE WITH DIES FOR YOUR PIPE MACHINE:

For 1" to 2" Pipe Machine: Order One Quadri Die Head complete with one set R.H. Pipe Dies, (threads 1", 1 1/4", 1 1/2", 2" Pipe). Order four Mono Die Heads complete if individual heads are required.

For 1/2" to 2" Pipe Machine: Order One Dual Die Head and dies, (threads 1/2" and 3/4" pipe), and One Quadri Die Head and dies, (threads 1", 1 1/4", 1 1/2" and 2" pipe). Order six Mono Die Heads complete if individual heads are required.

For 1/4" to 2" Pipe Machine: Order Two Dual Heads and dies, (threads 1/4" and 3/8"; and 1/2" and 3/4" pipe), and One Quadri Head and dies, (threads 1", 1 1/4", 1 1/2" and 2" pipe). Order eight Mono Die Heads complete if individual heads are required.

For 1/8" to 2" Pipe Machine: Order One Mono Head and dies, (threads 1/8" pipe), two Dual Heads and dies (one for 1/4" and 3/8" pipe and the other for 1/2" and 3/4" pipe), and one Quadri Head and dies, (threads 1", 1 1/4", 1 1/2" and 2" pipe). Order nine Mono Die Heads complete if individual heads are required.

For 1/4" to 2" Bolts: Order Two Bolt Die Heads (one for 1/4" to 1" dies), another for (1 1/8" to 2" dies). Order separate NF (SAE) or NC (USS) thread dies for each size as needed.

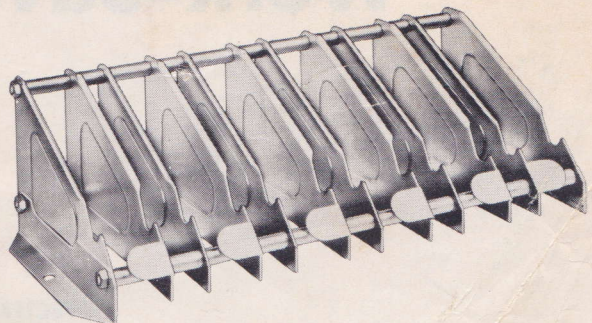
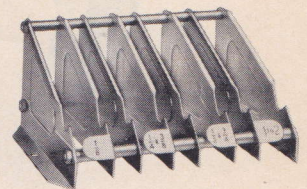
Conduit Dies available — For left hand pipe threads specify left hand mono-type die head and dies — Left hand bolt dies fit regular bolt die heads. Special thread dies on request.

RIEID DIE HEAD RACKS FOR ALL TYPES OF DIE HEADS

Sturdily made of steel with compartments indexed for quick, easy selection of right size die head.

No. 3—3-Head Rack for 1/8", 1/4" and 3/8" Mono Die Heads \$5.25

No. 4—4-Head Rack for 1/8" Mono, 1/4" and 3/8" Dual, 1/2" and 3/4" Dual and 1" to 2" Quadri Die Heads 7.00

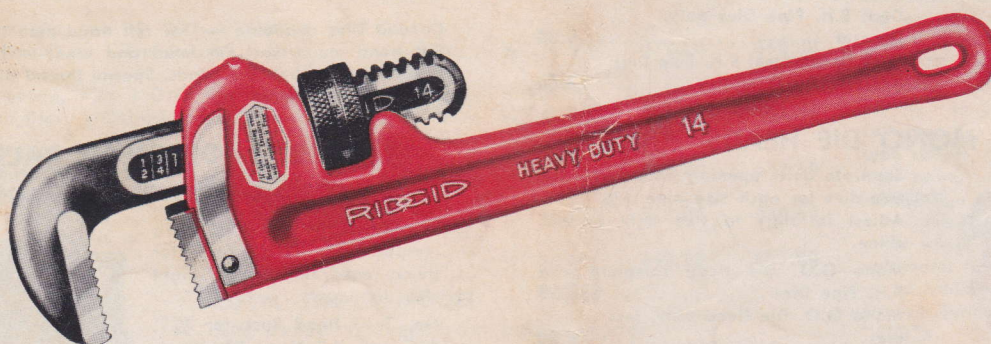


No. 6—6-Head Rack for 1/2", 3/4", 1", 1 1/4", 1 1/2", and 2" Mono Die Heads \$9.00

No. 6B—6-Head Rack for any size Bolt Die Heads .. 9.00

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Genuine
RIDGID



Work-Saver Pipe Tools

Net Prices

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